

1:10,700,000
Km 0 100 200 300 Km
Miles 0 100 200 Miles

■ TSUNO WINE Notable producer
Land above 1000 metres

Notable producers in Nagano

CH MERCIAN (MARIKO)	OBUSE WINERY
HAYASHI	ST COUSAIR
IZUTSU	SUNTORY (SHIOJIRI)
KIDO	VILLA D'EST
MANN'S (KOMORO)	

- 1 HIROSHIMA MIYOSHI
- 2 SERA
- 3 FUKUYAMA WINE KOBO
- 4 LA GRANDE COLLINE JAPON